

Submerged Arc Welding Practice Test Questions and Answers

1. What is the main advantage of submerged arc welding (SAW)?

- A) Portability for field work
- B) High deposition rate and deep penetration
- C) Low equipment cost
- D) Easy to learn technique

2. What protects the weld pool in SAW process?

- A) Shielding gas
- B) Granular flux covering
- C) Vacuum environment
- D) Water cooling

3. Which position is SAW primarily limited to?

- A) All positions
- B) Flat and horizontal positions
- C) Vertical only
- D) Overhead only

4. What determines the penetration depth in SAW?

- A) Flux type only
- B) Welding current and arc voltage
- C) Electrode diameter only
- D) Travel speed only

Answers: 1-B 2-B 3-B 4-B

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