

SPC Practice Test Questions and Answers

1. What does SPC stand for in quality management?

- A) Statistical Process Control
- B) Standard Process Compliance
- C) System Performance Check
- D) Strategic Process Control

2. What is the primary purpose of control charts in SPC?

- A) To track employee performance
- B) To monitor process variation over time
- C) To calculate production costs
- D) To schedule maintenance activities

3. Which type of variation is considered undesirable in SPC?

- A) Common cause variation
- B) Special cause variation
- C) Natural variation
- D) Random variation

4. What are the typical control limits set at in SPC charts?

- A) ± 1 standard deviation
- B) ± 2 standard deviations
- C) ± 3 standard deviations
- D) ± 4 standard deviations

Answers: 1-A 2-B 3-B 4-C

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