

SACA Practice Test Questions and Answers

1. In a PLC, what does the term "I/O" stand for?

- A) Input/Output
- B) Internal/Operational
- C) Initialization/Override
- D) Interface/Organization

2. In a CPS, what is the function of an actuator?

- A) To process and analyze data
- B) To display information to users
- C) To convert control signals into physical action
- D) To store data for future use

3. What is the purpose of the PLC's watchdog timer?

- A) To automatically schedule preventive maintenance alerts
- B) To reset or halt the CPU if the scan cycle takes longer than a programmed time limit
- C) To track the total operating hours of the PLC
- D) To synchronize multiple PLC clocks across a network

4. In a PLC system, what is the function of a timer?

- A) To measure the temperature of a process
- B) To count the number of operations performed
- C) To delay actions for a specified period
- D) To control the speed of a motor

Answers: 1-A 2-C 3-B 4-C

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