

Certified Six Sigma Black Belt Practice Test Questions and Answers

1. What does the DMAIC methodology stand for in Six Sigma?

- A) Design, Manage, Analyze, Improve, Control B) Define, Measure, Analyze, Improve, Control C) Develop, Monitor, Apply, Implement, Check
- D) Direct, Measure, Assess, Integrate, Complete

2. What is the sigma level that represents 3.4 defects per million opportunities?

- A) 4 Sigma
- B) 6 Sigma
- C) 3 Sigma
- D) 5 Sigma

3. Which tool is used to identify the vital few factors that contribute most to variation?

- A) Scatter plot
- B) Pareto chart
- C) Histogram
- D) Run chart

4. What is the primary role of a Six Sigma Black Belt?

- A) Data entry and filing
- B) Leading improvement projects and mentoring team members
- C) Financial accounting
- D) Customer service support

Answers: 1-B 2-B 3-B 4-B

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