

# Abrasive Wheels Training Certificate Practice Test Questions and Answers

## 1. What PPE is mandatory when using an angle grinder?

- A) Safety goggles or face shield, hearing protection, dust/fume RPE (minimum FFP2), leather or cut-resistant gloves, and safety footwear; high-visibility clothing if near traffic
- B) Safety spectacles only — goggles are not required for brief grinding tasks
- C) Hearing protection only — eye protection is optional if the guard is in place
- D) RPE is only required when grinding stainless steel

## 2. What does the 'grade' of an abrasive wheel refer to?

- A) The hardness of the bond holding the abrasive grains together
- B) The grit size of the abrasive particles
- C) The maximum operating speed in RPM
- D) The diameter of the wheel in millimetres

## 3. What is the purpose of 'dressing' an abrasive wheel?

- A) To paint the wheel for identification purposes
- B) To restore the cutting face by removing glazed or loaded material and truing the wheel surface
- C) To wrap the wheel in protective material for storage
- D) To increase the wheel's maximum operating speed

## 4. How should large vitrified abrasive wheels be stored?

- A) Stacked flat, one on top of another
- B) Stored on edge in suitable racks, supported to prevent rolling
- C) Leaned against the workshop wall
- D) Suspended from the ceiling by rope through the bore

**Answers: 1-A 2-A 3-B 4-B**

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